

Date	Prepared by	Approved by	Document nos	Revision
13 May 2024	Ray Ling	Pavel	MS-12C90-IM-001	3

**INSTRUCTION MANUAL MS-12C90**

**TABLE OF CONTENTS:**

**1.00 BEAMS & CONNECTORS:**

- 1.10 Plan View Resultant Beam Direction
- 1.20 Plan View Connector Layout
- 1.30 Connector Ports Table

**2.00 BEAM PATTERN**

- 2.10 Horizontal Beam Pattern
- 2.20 Vertical Beam Pattern

**3.00 MANUAL TILT ADJUSTMENT**

**4.00 "S" RET ACTUATOR INSTALLATIONS/REPLACEMENT PROCESS (Optional)**

- 4.10 "S" RET Actuator Materials & Tools
- 4.20 Installation / Replacement Process (Reverse Process for Uninstallation)

**5.00 "S" RET ACTUATOR CONNECTION & OPERATIONS**

- 5.10 "S" RET Actuator Installation/Connection (2 Group of 6 Motors)
- 5.20 Model & S/N Reference From Label
- 5.30 Display Info & Reference (Group 1)
- 5.40 Beam & Port Nos Display (Group 1)
- 5.50 Display Info & Reference (Group 2)
- 5.60 Beam & Port Nos Display (Group 2)

**6.00 TRANSPORTATION / INSTALLATION**

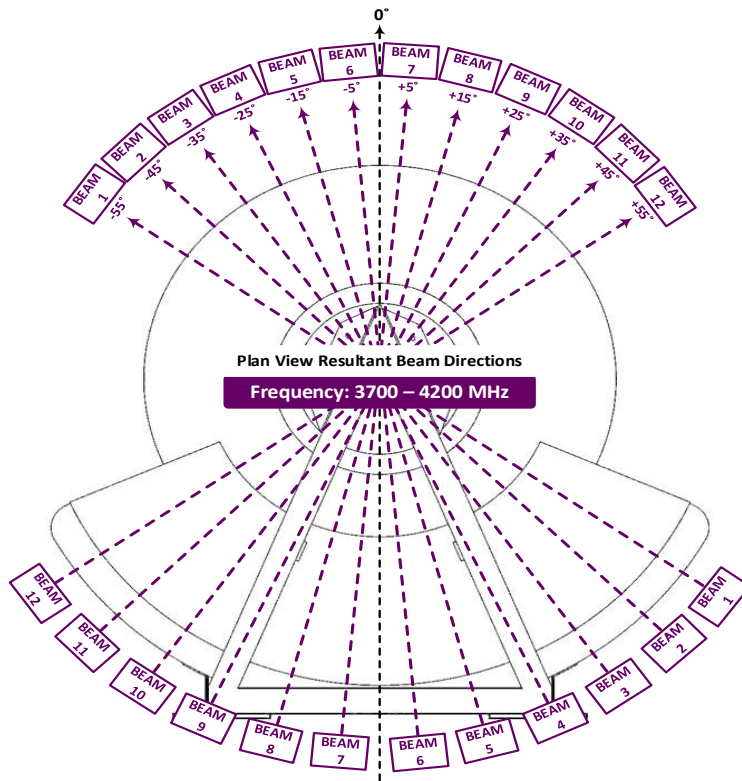
- 6.10 Transportation (From Point to Point)
- 6.20 Bracket Mounting
- 6.30 Installation using a crane
- 6.31 Lifting the Antenna
- 6.40 Antenna Installation
- 6.41 Antenna Levelling
- 6.42 Digital Level Gauge Calibration
- 6.43 Adjustment Requirement

**Revision History:**

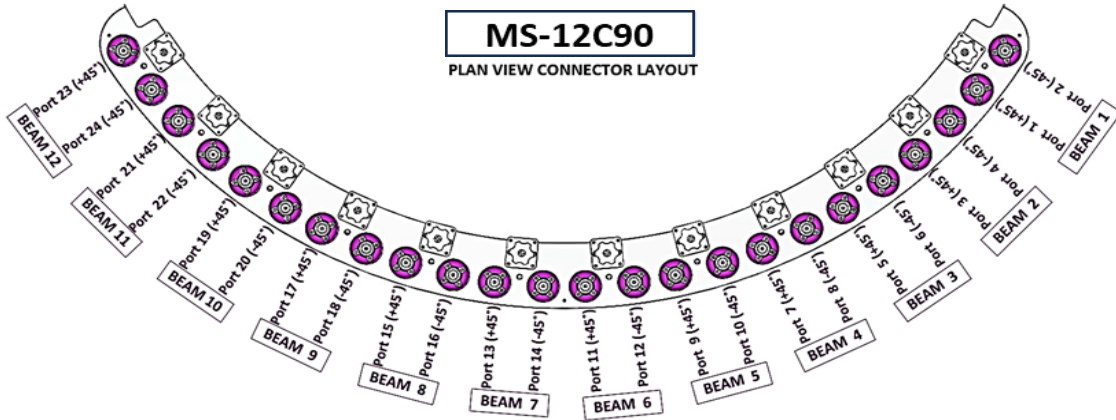
Date	Description	Rev by	Rev nos
25-Sep-23	Include RET Controller Display	Ray	1
10-Nov-23	Add RET Replacement / Installation Caution Point	Ray	2
13-May-24	Add RET Display Information & Reference	Ray	3

# 1.00 BEAMS & CONNECTORS:

## 1.10 Plan View Resultant Beam Direction



## 1.20 Plan View Connector Layout



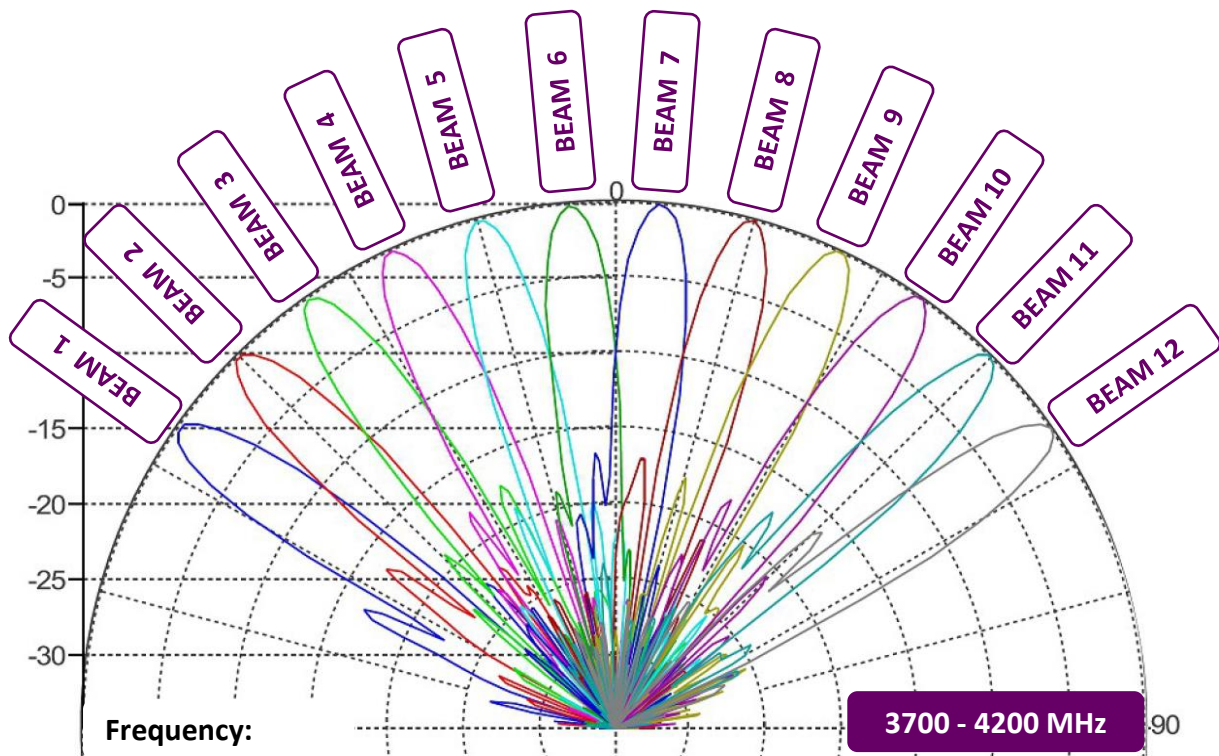
## 1.30 Connector Ports Table

BEAM 6		BEAM 5		BEAM 4		BEAM 3		BEAM 2		BEAM 1	
PORT	PORT	PORT	PORT	PORT	PORT	PORT	PORT	PORT	PORT	PORT	PORT
11	12	9	10	7	8	5	6	3	4	1	2
(+45°)	(-45°)	(+45°)	(-45°)	(+45°)	(-45°)	(+45°)	(-45°)	(+45°)	(-45°)	(+45°)	(-45°)

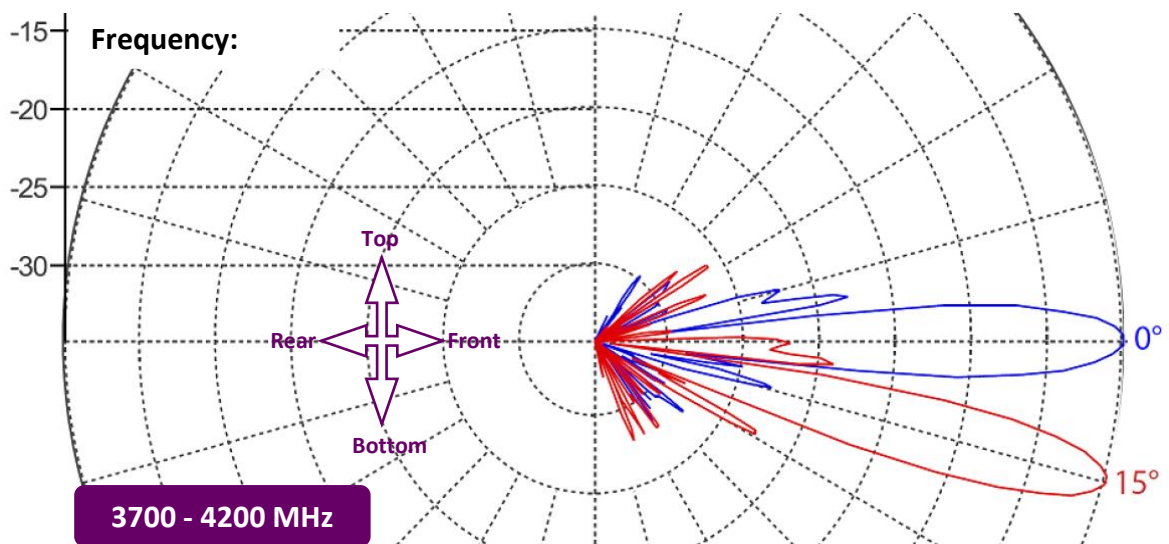
BEAM 12		BEAM 11		BEAM 10		BEAM 9		BEAM 8		BEAM 7	
PORT	PORT	PORT	PORT	PORT	PORT	PORT	PORT	PORT	PORT	PORT	PORT
23	24	21	22	19	20	17	18	15	16	13	14
(+45°)	(-45°)	(+45°)	(-45°)	(+45°)	(-45°)	(+45°)	(-45°)	(+45°)	(-45°)	(+45°)	(-45°)

## 2.00 BEAM PATTERN

### 2.10 Horizontal Beam Pattern



### 2.20 Vertical Beam Pattern



### 3.00 MANUAL TILT ADJUSTMENT

Step 1:  
Tilt Stopper Loosening

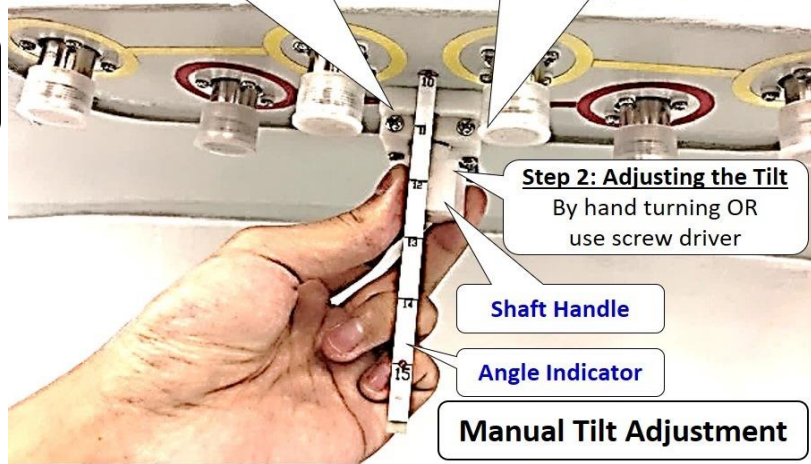
Step 2:  
Adjusting the Tilt

Step 3:  
Tilt Stopper Tightening

**Step 1: Tilt Stopper Loosening**  
Use + Screw driver to loosen the 2 x M3 screws

**Step 3: Tilt Stopper Tightening**  
Use + Screw driver to tighten the 2 x M3 screws after adjust

**Step 2: Adjusting the Tilt**  
By hand turning OR use screw driver



Shaft Handle

Angle Indicator

Manual Tilt Adjustment

### 4.00 "S" RET ACTUATOR INSTALLATIONS/REPLACEMENT PROCESS (Optional)

#### 4.10 "S" RET Actuator Materials & Tools

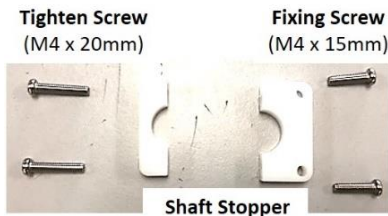
##### RET Attachment Interface Kits



##### RET Attachment Interface (Sub-Assy)



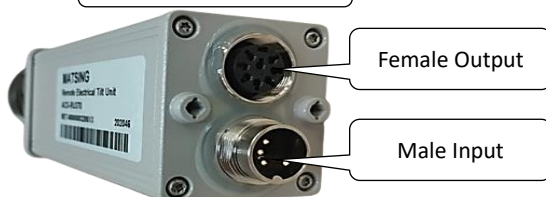
##### Shaft Stopper



##### Shaft Handle



##### "S" RET Actuator



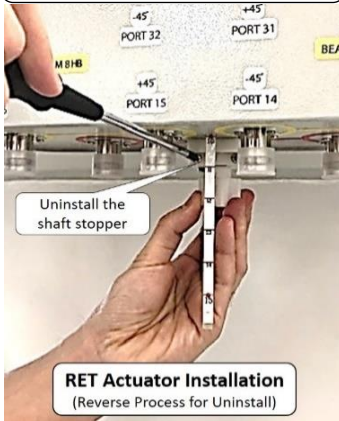
##### RET AISG Daisy Chain Cable





## 4.20 Installation / Replacement Process (Reverse Process for Uninstallation)

Step 1: Uninstall the shaft stopper



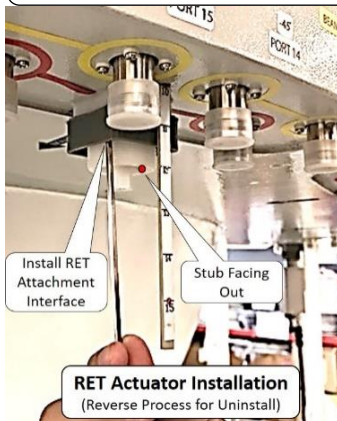
Step 2: Uninstall the shaft Handle



Step 3: Install the Hex adaptor and screw it on



Step 4: Install the RET attachment interface



Step 5: RET Actuator stub gap facing out



Step 6: RET Tighten to attachment interface



Step 7: Screw and tighten RET cable



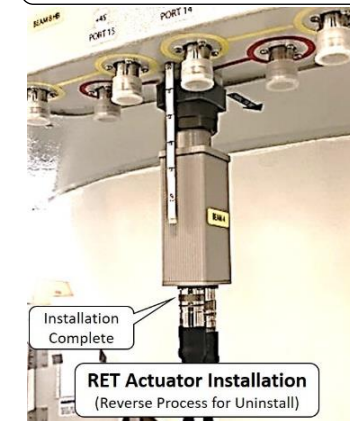
**ADVICE:**  
**\*\* Replace the AISG Daisy Chain Cable if is faulty.**  
**\*\* Same caution apply**



### Step 7 CAUTION

1. Do not apply any rotation force to the cable
2. Carefully align same direction to the keyway before insertion.
3. Insert direct (not angular) until well fully seated before turning.
4. Once both thread is fit can start slowly turning.
5. Tighten the AISG connector by hand only.
6. If use torque wrench do not exceed 1.1 Nm (0.8 ft if) torque.

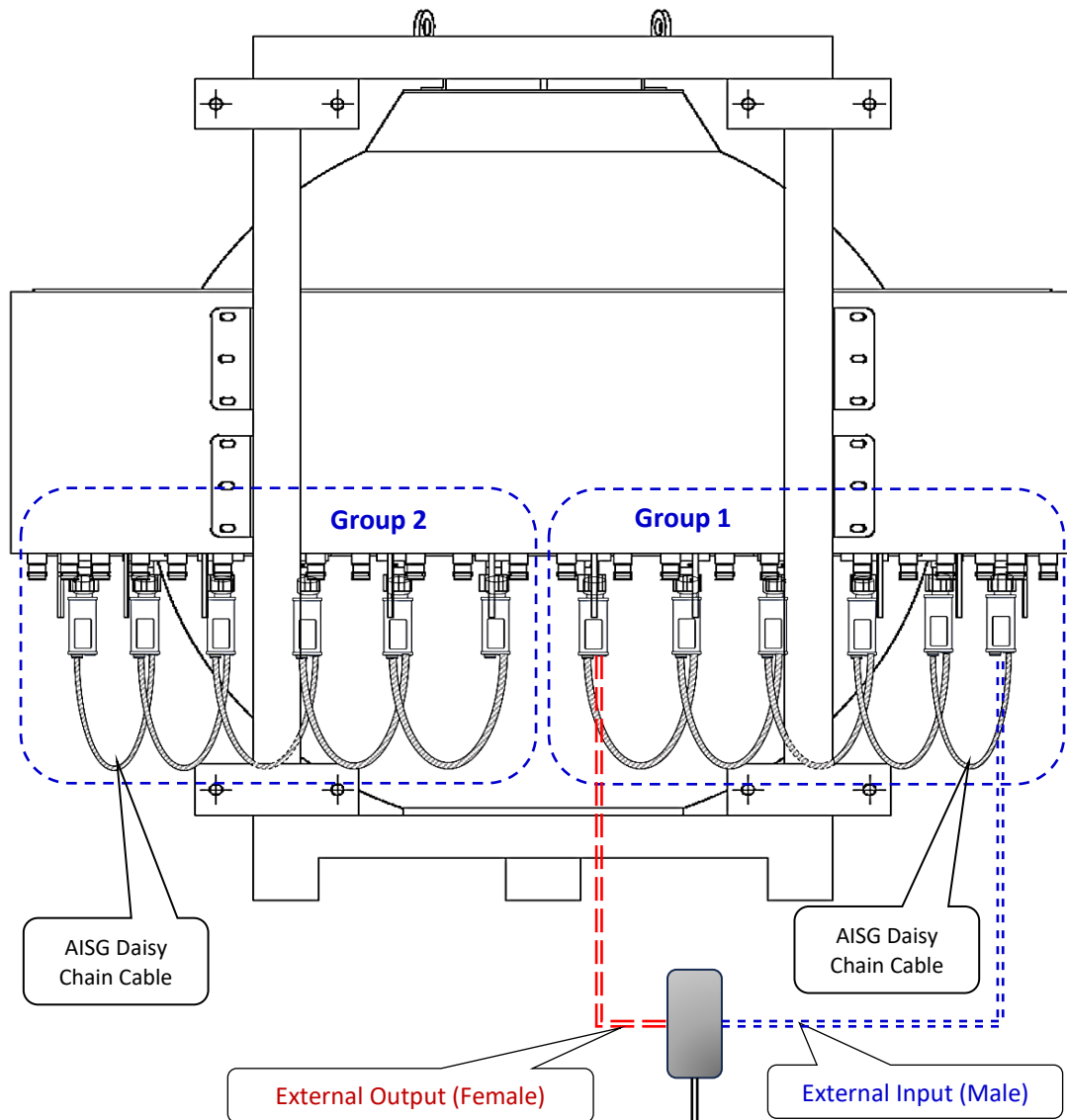
Step 8: RET Actuator installation complete.



**Repeat the same process for other actuator installation.**

## 5.00 "S" RET ACTUATOR CONNECTION & OPERATIONS

### 5.10 "S" RET Actuator Installation/Connection (2 Group of 6 Motors)



Amphenol AISG Laptop Application

The screenshot shows the Amphenol AISG Laptop Application software interface. The window title is "Amphenol Antenna Solutions - Antenna Line Device Control". The interface includes a menu bar (File, Scan, Tools, About), a toolbar with icons for search, zoom, and refresh, and a table with the following columns: RET, Sector ID, Bearing, Freq. Band, Vendor, Antenna Model, Antenna Serial No., RET Serial No., Elec. TR, Mech. TR, Total TR, and Device Status. The table is currently empty. The status bar at the bottom indicates "Port : COM 6" and "ARAT".

**\*\*\* Repeat Same Process For Group 2 Testing**

### 5.20 Model & S/N Reference From Label

(Example of Antenna Unit s/n 043)



Model No. : MS-12C90  
 Serial No. : MS-12C900043  
 Frequency: 3700 – 4200 MHz

**Reminder:** If Information Has Been Edited, Remember to Perform "Radio Hard Reset" for Changes to take Place

Add 4 Zero(0) in front if the serial no's If is shorter than 8 digits

### 5.30 Display Information & Reference (Group 1)

File Help

#### Group 1 Display

NO	HDLC	Vendor	Serial Number	Product Number	H/W Version	S/W Version	3GPP	Device	AISG	Connect	Link
1	1	MS	12C90-00000043B01	ACS-RU370	1.00	5.12	6	Single RET	2	Connect	Link
2	2	MS	12C90-00000043B02	ACS-RU370	1.00	5.12	6	Single RET	2	Connect	Link
3	3	MS	12C90-00000043B03	ACS-RU370	1.00	5.12	6	Single RET	2	Connect	Link
4	4	MS	12C90-00000043B04	ACS-RU370	1.00	5.12	6	Single RET	2	Connect	Link
5	5	MS	12C90-00000043B05	ACS-RU370	1.00	5.12	6	Single RET	2	Connect	Link
6	6	MS	12C90-00000043B06	ACS-RU370	1.00	5.12	6	Single RET	2	Connect	Link

12C90-00000043B01 } Display: Beam 1 (Reference as RET 01)  
 12C90-00000043B02 } Display: Beam 2 (Reference as RET 02)  
 12C90-00000043B03 } Display: Beam 3 (Reference as RET 03)  
 12C90-00000043B04 } Display: Beam 4 (Reference as RET 04)  
 12C90-00000043B05 } Display: Beam 5 (Reference as RET 05)  
 12C90-00000043B06 } Display: Beam 6 (Reference as RET 06)

Model s/no. (8 Digits)

### 5.40 Beam Nos & Port Nos Display (Group 1)

RET ID : MS12C90-00000043B01

RET Status and Control

Antenna Information List

NO	Sector ID	Ant Model	Ant Serial	Current Tilt	Status
1/1	Beam 1	MS-12C90	MS12C900000000043	10.0	Normal

Display: Beam 1 (Refer as RET 01)

RET 01 Info: R1 (CB1,P1,2)

BEAM 1	
PORT 1	PORT 2
(+45°)	(-45°)

RET ID : MS12C90-00000043B02

RET Status and Control

Antenna Information List

NO	Sector ID	Ant Model	Ant Serial	Current Tilt	Status
1/1	Beam 2	MS-12C90	MS12C900000000043	10.0	Normal

Display: Beam 2 (Refer as RET 02)

RET 02 Info: R2 (CB2,P3,4)

BEAM 2	
PORT 3	PORT 4
(+45°)	(-45°)

RET ID : MS12C90-00000043B03

RET Status and Control

Antenna Information List

NO	Sector ID	Ant Model	Ant Serial	Current Tilt	Status
1/1	Beam 3	MS-12C90	MS12C900000000043	10.0	Normal

Display: Beam 3 (Refer as RET 03)

RET 03 Info: R3 (CB3,P5,6)

BEAM 3	
PORT 5	PORT 6
(+45°)	(-45°)

RET ID : MS12C90-00000043B04

RET Status and Control

Antenna Information List

NO	Sector ID	Ant Model	Ant Serial	Current Tilt	Status
1/1	Beam 4	MS-12C90	MS12C900000000043	10.0	Normal

Display: Beam 4 (Refer as RET 04)

RET 04 Info: R4 (CB4,P7,8)

BEAM 4	
PORT 7	PORT 8
(+45°)	(-45°)

RET ID : MS12C90-00000043B05

RET Status and Control

Antenna Information List

NO	Sector ID	Ant Model	Ant Serial	Current Tilt	Status
1/1	Beam 5	MS-12C90	MS12C900000000043	10.0	Normal

Display: Beam 5 (Refer as RET 05)

RET 05 Info: R5 (CB5,P9,10)

BEAM 5	
PORT 9	PORT 10
(+45°)	(-45°)

RET ID : MS12C90-00000043B06

RET Status and Control

Antenna Information List

NO	Sector ID	Ant Model	Ant Serial	Current Tilt	Status
1/1	Beam 6	MS-12C90	MS12C900000000043	10.0	Normal

Display: Beam 6 (Refer as RET 06)

RET 06 Info: R6 (CB6,P11,12)

BEAM 6	
PORT 11	PORT 12
(+45°)	(-45°)

### 5.50 Display Information & Reference (Group 2)

File Help

#### Group 2 Display

NO	HDLC	Vendor	Serial Number	Product Number	H/W Version	S/W Version	3GPP	Device	AISG	Connect	Link
1	1	MS	12C90-00000043B07	ACS-RU370	1.00	5.12	6	Single RET	2	Connect	Link
2	2	MS	12C90-00000043B08	ACS-RU370	1.00	5.12	6	Single RET	2	Connect	Link
3	3	MS	12C90-00000043B09	ACS-RU370	1.00	5.12	6	Single RET	2	Connect	Link
4	4	MS	12C90-00000043B10	ACS-RU370	1.00	5.12	6	Single RET	2	Connect	Link
5	5	MS	12C90-00000043B11	ACS-RU370	1.00	5.12	6	Single RET	2	Connect	Link
6	6	MS	12C90-00000043B12	ACS-RU370	1.00	5.12	6	Single RET	2	Connect	Link

12C90-00000043B07 } Display: Beam 7 (Reference as RET 07)

12C90-00000043B08 } Display: Beam 8 (Reference as RET 08)

12C90-00000043B09 } Display: Beam 9 (Reference as RET 09)

12C90-00000043B10 } Display: Beam 10 (Reference as RET 10)

12C90-00000043B11 } Display: Beam 11 (Reference as RET 11)

12C90-00000043B12 } Display: Beam 12 (Reference as RET 12)

Model s/no. (8 Digits)



## 5.60 Beam Nos & Port Nos Display (Group 2)

RET ID : MS12C90-0000043B07

RET Status and Control						
Antenna Information List						
NO	Sector ID	Ant Model	Ant Serial	Current Tilt	Status	
1/1	Beam 7	MS-12C90	MS12C900000000043	10.0	Normal	

Display: Beam 7 (Refer as RET 07)

RET 07 Info: R7 (CB7,P13,14)

BEAM 7	
PORT 13	PORT 14
(+45°)	(-45°)

RET ID : MS12C90-0000043B08

RET Status and Control						
Antenna Information List						
NO	Sector ID	Ant Model	Ant Serial	Current Tilt	Status	
1/1	Beam 8	MS-12C90	MS12C900000000043	10.0	Normal	

Display: Beam 8 (Refer as RET 08)

RET 08 Info: R8 (CB8,P15,16)

BEAM 8	
PORT 15	PORT 16
(+45°)	(-45°)

RET ID : MS12C90-0000043B09

RET Status and Control						
Antenna Information List						
NO	Sector ID	Ant Model	Ant Serial	Current Tilt	Status	
1/1	Beam 9	MS-12C90	MS12C900000000043	10.0	Normal	

Display: Beam 9 (Refer as RET 09)

RET 09 Info: R9 (CB9,P17,18)

BEAM 9	
PORT 17	PORT 18
(+45°)	(-45°)

RET ID : MS12C90-0000043B10

RET Status and Control						
Antenna Information List						
NO	Sector ID	Ant Model	Ant Serial	Current Tilt	Status	
1/1	Beam 10	MS-12C90	MS12C900000000043	10.0	Normal	

Display: Beam 10 (Refer as RET 10)

RET 10 Info: R10 (CB10,P19,20)

BEAM 10	
PORT 19	PORT 20
(+45°)	(-45°)

RET ID : MS12C90-0000043B11

RET Status and Control						
Antenna Information List						
NO	Sector ID	Ant Model	Ant Serial	Current Tilt	Status	
1/1	Beam 11	MS-12C90	MS12C900000000043	10.0	Normal	

Display: Beam 11 (Refer as RET 11)

RET 11 Info: R11 (CB11,P21,22)

BEAM 11	
PORT 21	PORT 22
(+45°)	(-45°)

RET ID : MS12C90-0000043B12

RET Status and Control						
Antenna Information List						
NO	Sector ID	Ant Model	Ant Serial	Current Tilt	Status	
1/1	Beam 12	MS-12C90	MS12C900000000043	10.0	Normal	

Display: Beam 12 (Refer as RET 12)

RET 12 Info: R12 (CB12,P23,24)

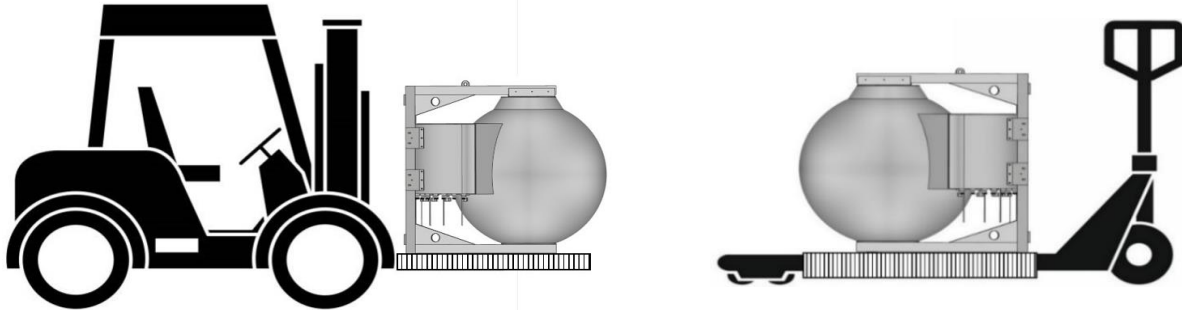
BEAM 12	
PORT 23	PORT 24
(+45°)	(-45°)

## 6.00 TRANSPORTATION / INSTALLATION

### 6.10 Transportation (From Point to Point)

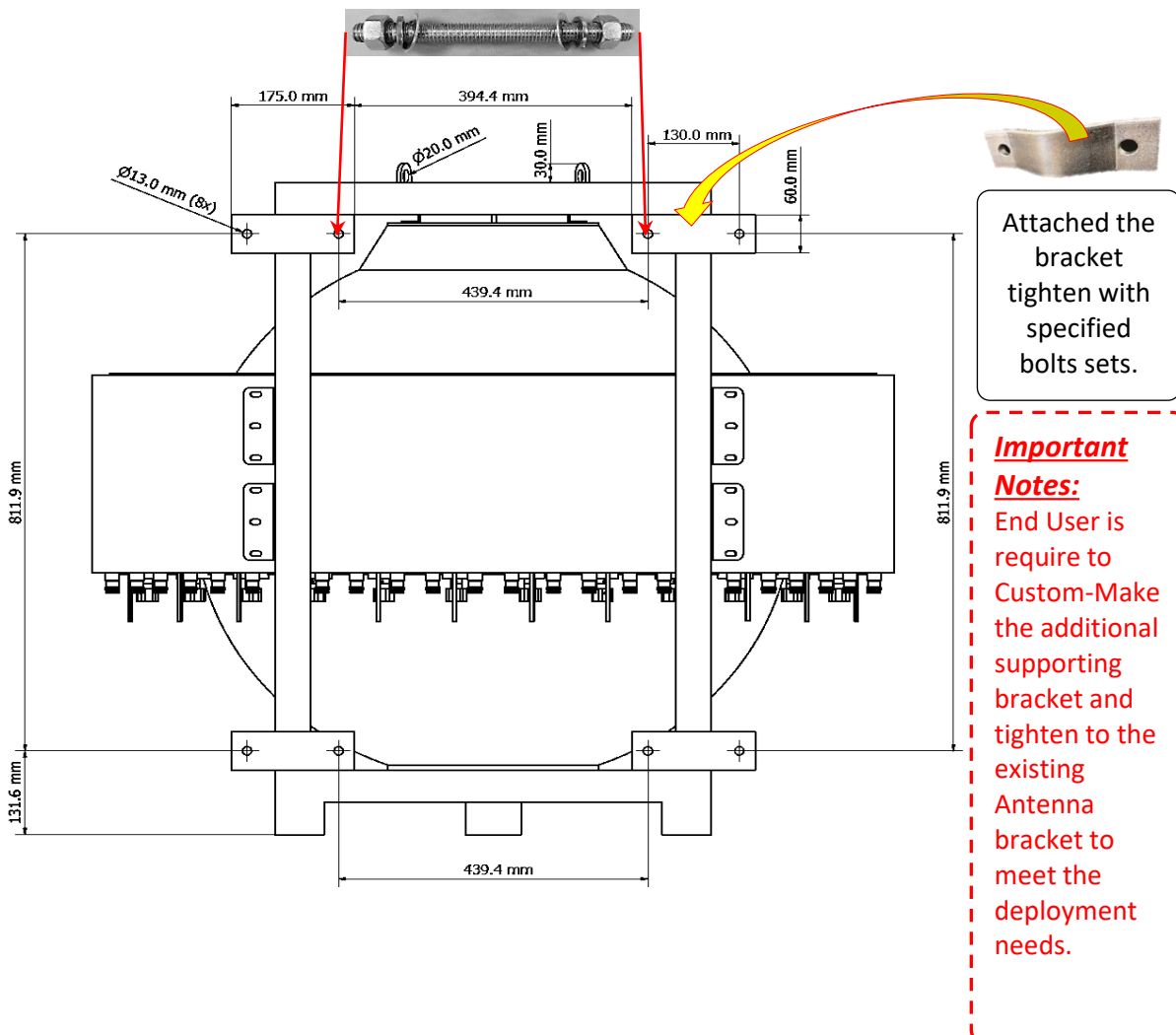
Strictly comply to the Local authority and regulatory on Workplace Safety and Health Control and Measure when moving and transportation of large or heavy equipment, appropriate material handling machine should be use.

**(Risk Assessment apply for Forklift or Pallet Truck Lifting)**



### 6.20 Bracket Mounting

Item	Lens/Types	Holes Size	Bracket Qty	Bolt & nuts sets
1	30cm to 120cm	Ø13mm x 8	4	M12 x 15cm=8sets



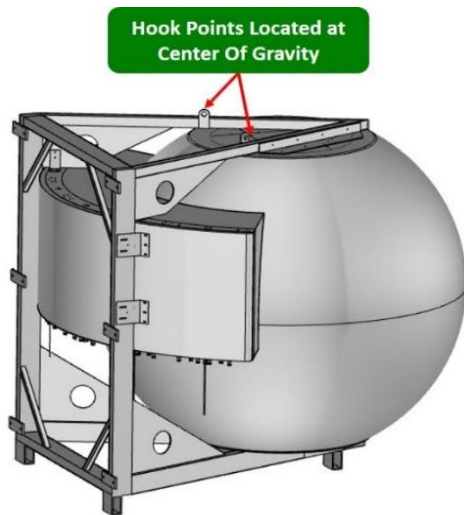
### 6.30 Installation using a crane

Strictly comply to the local authority and regulatory on Workplace Safety and Health Control and Measure when performing lifting of large or heavy equipment, appropriate material handling machine should be used and only certified personnel should perform the task.

**(Risk Assessment requirement applies for both Up-Lifting and Down-Lifting.)**

### 6.31 Lifting the Antenna

The antenna has 2 hook points installed on the top frame (located slightly behind the center of the sphere). These hooks are designed at the center of gravity point of the antenna. A cable, rope can be securely fastened to the hooks and the antenna can be lifted using a crane as pictured below.

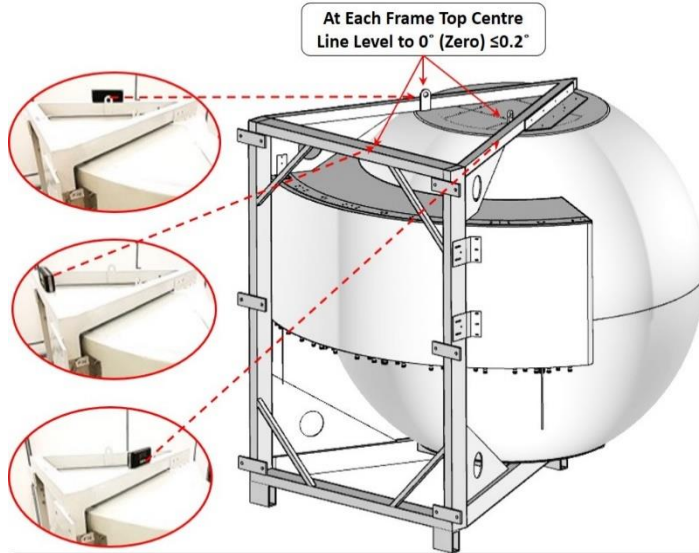


### 6.40 Antenna Installation

With reference to "**Bracket Mounting**" Procedure, End user is required to Custom-Make the additional supporting bracket and tighten it to the existing Antenna bracket to meet the deployment needs.

### 6.41 Antenna Levelling

After the Antenna is mounted to the bracket, it is required to be adjusted to 0° (Zero Degree) with  $\leq 0.2^\circ$  on 3 sides of the frame top level. (Rear, Right & Left=As shown in picture)



**ANTENNA LEVELING ADJUSTMENT (AFTER INSTALLATION)**

### 6.42 Digital Level Gauge Calibration

Calibrate to ZERO Level



### 6.43 Adjustment Requirement

Level with  $\leq 0.2^\circ$  = ACCEPTED



**ANTENNA LEVELING ACCEPTED**

Level with  $\geq 0.3^\circ$  = NEED ADJUST



**REQUIRE ADJUSTMENT**